



PREKLAD

дне: 17. 12. 2014

PROVEDLA

1/150X 40

(01)

ТРЕБУЮТ СТАВ.  
НЕВОТ. РАДИУС  
ВНИМАНИ РАДИУС ОРИГО

NOTE :  
- Metal sheet thickness : 4 mm  
- Radii without dimension : R = 2  
- Inside bend radii

14.03.2012 pr

LASER cutting tolerances				
NOTA : min cutting radius without dimensions R = 1 mm unless otherwise specified				
≤ 30	30 < ≤ 120	120 < ≤ 400	400 < ≤ 1000	1000 <
± 0,5	± 0,8	± 1,0	± 1,5	± 2,0

+0,5  
-0,5

2 -03- 2015

ARCHIV

N2 14/01402

First angle projection		General tolerance (GT) in mm		Index		Adding note		14.03.2012		Change no		Fit		Toler.	
Size range		GT coarse		Inspection dim.		Material: S235JR following EN10025-2		Weight: 0.2							
≤ 30		≤ 30		≤ 30		Blank no:									
30 < ≤ 120		30 < ≤ 120		30 < ≤ 120		Title: plate									
120 < ≤ 400		120 < ≤ 400		120 < ≤ 400		Scale: 1:2									
400 < ≤ 1000		400 < ≤ 1000		400 < ≤ 1000		Sheet: 1									
≥ 1000		≥ 1000		≥ 1000		of: 1									
						Drawing number									
						11914.010501									
						Confidential document									
						Refer to protection note ISO 10000									
						en,fr									